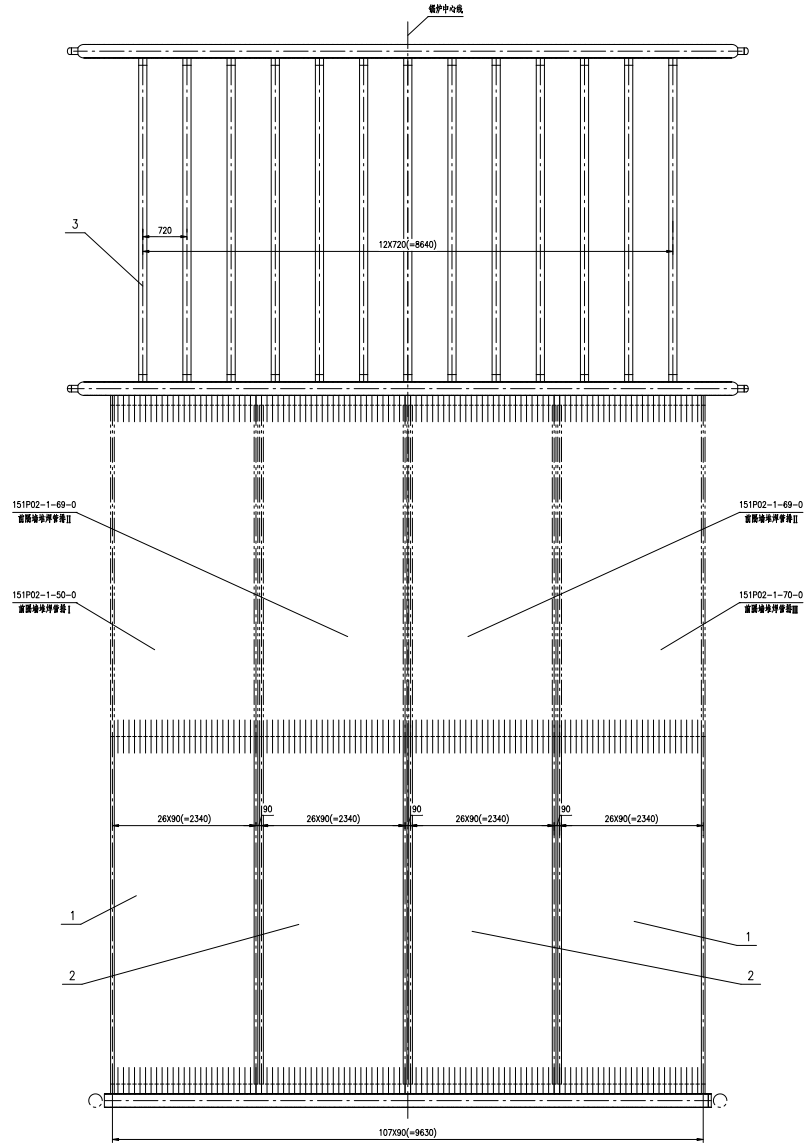




膜式壁与膜式壁间扁钢连接详图
1:10

Technical drawing showing the connection detail between two membrane walls (膜式壁) using a flat steel plate (扁钢). The drawing includes dimensions for the connection, such as 90, 90, 90, 90, 50, and 50, and labels for the number of ribs (n) and the thickness of the flat steel plate (4).

1. 按TG1308《锅炉管子制造技术条件》制造和验收；
按TG1305《焊接薄片管（屏）制造技术条件》制造和验收；
2. 水冷壁安装完毕后整体进行水压试验；
3. 管组在工地现场对接时可适当割制薄片以利对接，配焊完毕后处理；
4. 序4、5属朝用于现场安装时水冷壁之间的工地密封，其中序4用于序1、2管组两端现场密封。

[illegible]